Design and Production of Filament Wound Composite Structures

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Abstract: Filament winding is one of the major manufacturing methods for polymeric composite structures and its productions have become the key components of the power unit and the fuel system. The conventional filament winding process cannot simultaneously achieve the manufacturability and the desired mechanical properties and significantly confines the structural performance improvement of filament-wound structures. One of the key solutions to this limitation is the exploration of a novel winding pattern with more degrees of freedom, which is able to fully utilize the laminate strength of the overwrap while satisfying the requirements for the winding process. Accordingly, the objective of this research is to investigate a new non-geodesic pattern based on variable slippage coefficients along the fiber paths, and to obtain the optimal winding parameters of this new pattern. The mathematical model, mechanical model and the optimization model will be established for the designed non-geodesic pattern. The design methods that integrate the winding pattern, the windability and the structural performance, will be systematically outlined. The effects of the slippage coefficient distribution on the non-geodesic pattern and the resulting vessel performance will be revealed. The advantage of using the present non-geodesic pattern will also be clarified. The results show that the structural performance can be improved by 20%-30% using the present method and a variety of non-symmetrical bodies can be fully overwrapped using the present non-geodesics. The resulting winding patterns simultaneously satisfy the windability and fully utilize the laminate strength. This research is of great scientific and application significance for effectively improving the mechanical performance of filament-wound composite structures.

Keyword: Composite material; Filament winding, Winding pattern, Non-geodesic

Brief CV of Reporter:

Prof. Lei Zu is the Vice-dean and Professor in the Faculty of Mechanical Engineering at Hefei University of Technology, China. He has expertise in design and manufacture of filament-wound composite pressure vessels such as composite cases for solid rocket motors, on-board hydrogen storage tanks, cryogenic fuel tanks. His research group comprises of 1 professor, 3 associate professors, 4 assistant professors, 1 postdoctor and about 50 PhD & master students. Over the past 5 years, he published more than 40 high-profiled international journal papers and 3 academic books. His team was/is involving in more than 30 research projects funded by NSFC, National Key R&D Program, Ministry of Education, the local province, and some enterprises. He is also acting as the Deputy Director of Anhui Provincial Key Lab of Aerospace Structural Parts Forming Technology and Equipment, the Board Member of the Chinese Society for Aeronautics and Astronautics, the Vice Chairman of the Anhui Provincial Society for Aeronautics and Astronautics, the Editorial Board Member of Composite Structures(ELSEVIER), the Executive Board Member of the SAMPE China.

Fatigue mechanical properties and damage analysis of 3D braided

composites with defect

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Abstract:This paper mainly provides a thorough experimental investigation of tension-tension fatigue (R = 0.1) failure mechanisms in 3D5D braided carbon/epoxy composites without/with yarn-reduction (No-YR/In-YR) subjected to different stress levels of ultimate tensile stress (40%-75%UTS). X-ray computed tomography (Micro-CT) was conducted to visualize and quantify the damage generated in the fatigued samples. More significantly, a novel two-steps segmentation approach was proposed to classify and locate the cracks. The results indicated that the two types of specimens showed similar fatigue behavior, i.e. the extensive debonding of the braided yarns might give rise to the premature significant stiffness degradation of the fatigued samples. However, the tensile strength and the fatigue limit of In-YR 3D5D braided composites were reduced by 28.3% and 22.8% relative to No-YR 3D5D braided composites, respectively, which might be attributed to the variation of failure modes. Particularly, the failure modes of the axial yarns surround the yarn-reduction point evolved from mode I to mode II due to the deformation generated during the fabrication. It is noteworthy that the cracks presented a typical wedge distribution near the yarn reduction point due to the in-plane stress migration.

Keyword: 3D braided Composites; Fatigue; Damage mechanics; Micro-C

Brief CV of Reporter:

Professor Diantang Zhang graduated from Tianjin Polytechnic University with a PhD in textile engineering. His main teaching and research interests include three-dimensional (3D) textile structure material science, advanced composite technology, and mechanics of fibrous materials. He has been undertaking and leading a number of research projects supported by the National Natural Science Foundation of China (NSFC), JiangSu Province Outstanding Youth Fund, and Aeronautics and Space Corporations, etc. He has published over 50 SCI and EI journal papers, and 10 patents. He won the second prize of Science and Technology Progress of Jiangsu Province, the third prize of Science and Technology of "Textile Light" Textile Industry Association, the Excellent Doctoral Thesis of China Textile Industry Association, and the Excellent Young Scholar of Jiangnan University.

Effect of Surface Treatment on Interfacial Property of Glass Fiber/epoxy Composites at High Temperature

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Abstract: On the basis of the study on characterization of glass fiber (GF) and epoxy composites, we designed and synthesized a kind of surface treatment agent for improving high temperature performance of the composites. The optimal formula of surface treatment agent selected was utilized to modify the glass fiber surface. The surface topography, wetting ability and mechanical properties of the coated GFs were characterized and analyzed. The glass fibers coated by surface treatment agent and the epoxy resin were used to fabricate the designable composite materials. The interfacial shear strength and cross-section topography of the single-GF/epoxy composites were investigated by the fragmentation test with single fiber model composites and their microstructures were observed and analyzed at both room temperature and high temperature of 150 °C. Results indicated after modified by surface treatment the "membrane-particle" structure was formed on the glass fiber surface which may be beneficial to improve the wetting quality between fiber and resin, enhance the mechanical combination force between the fibers and organic matrix and ease the mismatching of thermal expansion coefficients between organic matrix and inorganic GF. Ultimately, the interfacial shear strength of the single-GF/epoxy composites was increased by 50 % and 68 % at room temperature and high temperature of 150 °C.

Keyword: Glass fiber; Epoxy; Interfacial shear strength; Heat-resistant property

Brief CV of Reporter:

Dr. Fu Yaqin, is a professor of Zhejiang Sci-Tech University. She mainly engages in teaching and research works relative to textile composites and silk, obtained the Natural Science Foundation, National Natural Science Joint Foundation, Zhejiang Natural Science Foundation, Cocoon Silk Development Fund of Ministry of Commerce and Enterprise Entrusted Projects, and published more than 150 journal papers and more than 30 national invention patents, including 5 transferred patents and 2 licensed patents. As the first accomplisher, she won the first prize of China National Textile Industry Council, the first prize of China Federation of Commerce, and the Gold Award of China Textile Industry Patent.

Preparation of Functional Nanofiber Membrane and Its Appli cation in the Field of Environmental

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Abstract: In this study, a variety of nanofiber membranes with uniform fiber diameter and good shape were generated by electrospinning and biological culture technology. At the same time, the nanofibers were functionalized by magnetron sputtering, atom transfer radical polymerization grafting and plasma modification methods. As a result, many functional groups are distributed on the surface of the nanofiber. Subsequently, the functional nanofiber membranes (FNMS) was applied to the field of environmental and investigate its removal performance of various pollutants in wastewater. The results show that in terms of heavy metal ion adsorption, FNMS can efficiently and quickly adsorb a variety of metal ions in industrial and domestic wastewater, it also has excellent reusability. In the field of biocatalysis, FNMS can not only efficiently load biological enzymes, but also retain high catalytic activity of enzymes. The enzyme membrane reactor was constructed to realize the on-line catalysis and separation of various dye molecules and phenolic pollutants. In the field of photocatalysis and photoelectrocatalysis, on the one hand, FNMS can efficiently load a variety of photocatalysts, and can realize the efficient catalysis and effective removal of photocatalysts in the catalytic process. In addition, in the field of protein separation and purification, due to the small fiber diameter and high porosity, the solution permeation flux of nanofiber membrane is 4-5 times higher than that of conventional ultrafiltration membrane on the basis of good protein rejection. It shows good protein separation performance.

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静电纺微纳米纤维的形貌再造及其储锂性能

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摘 要:静电纺微纳米纤维因其长径比大,形貌结构可控性强,在电化学领域得到了广泛应用。为丰富静电纺微纳米纤维的形貌结构多样性,提高其力学性、结晶度等性能,本研究聚焦于对静电纺微纳米纤维进行后处理,即分别采用深冷处理作为碳化热处理的补偿方法以及自研制常温常压 PECVD设备对Sn/C基微纳米纤维进行形貌再造。阐明了微/纳米纤维的形貌 再造与结构重塑后加工构建机制——深冷处理做为热补偿处理与碳化热处 理的轮替制度。通过调节深冷与碳化处理的顺序、降/升温速率、最低温控 制,阶段停滞时间等处理参数,依据微/纳米纤维前驱体特点(无机、有机 或含水等),在热处理以及补充热处理过程中起到晶粒细化、再结晶、晶 型优先取向的作用,可以有效控制微/纳米纤维的形貌结构及及其中无机纳 米粒子晶型取向。成功研制了在常温常压环境中的等离子体增强化学气相 沉积设备,通过在Sn/C基微纳米纤维上类金刚石的沉积,获得了多维结构 的微纳米纤维负极材料,揭示了类金刚石在不同Sn/C前驱体微纳米纤维中 的优先沉积理论,为微纳米纤维的储锂能力提高提供了有效策略。

关键词: 微纳米纤维; 深冷处理; 常温常压PECVD; 形貌再造; 储锂性能

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高性能无机纤维在立体机织工况下的损伤评价

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摘 要: 立体机织过程中,以高强高模碳纤维、氮化硅纤维、氧化铝纤维为 代表的高性能无机纤维由于受到摩擦、弯曲、剪切等作用而易产生损伤, 这会直接导致最终复合材料制品性能显著下降。目前立体机织过程各工序 导致的高性能纤维的损伤机制尚未阐明且纤维损伤评价方法尚未见文献报 道。本课题组根据立体织造工况中纤维的运动与受力特点,探讨了纤维束 之间滑动摩擦时的接触面积变化规律;建立了模拟开口工序中经纱/纬纱之 间、模拟打纬工序中经纱纤维束/钢筘之间的摩擦磨损性能测试方法;建立 了模拟经纱、法向纱纤维束弯曲损伤的测试方法。采用这些实验模拟方法 研究了立体织物经密、纬密和厚度等参数变化对高性能纤维损伤行为的影 响,初步建立了高性能无机纤维的立体机织损伤评价体系。

关键词:高性能无机纤维;立体机织;实验模拟;损伤评价;

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A High-Value, Low-Cost Recycling of Waste Fiber Reinforced Plastic

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Shinshu University, Ueda, Japan

Abstract: Fiber Reinforced Plastic (FRP) composites materials have been widely used in various engineering fields (e.g., marine boats, bathtubs, construction, and automobiles), due to their heat resistance, corrosion resistance, and mechanical strength. However, recycling of FRP is very difficult because it is made of thermo-setting polyester resin, inorganic filler, and fiber. The resin is a cross-linked polymer of styrene and unsaturated polyester resin consisting of glycol and organic acid. To investigate the possibility of recycling and reusing matrix and reinforcements, a project of preventing environmental deterioration was performed. In this study, a new decomposition method for recycling FRP waste by superheated steam was developed, and a recycling system was developed for the treatment of FRP. Separation of the resin matrix and reinforcement fiber from the FRP was attempted, and the effect of the pyrolysis parameters on the mechanical properties of recycled glass fiber was investigated.

Keyword: Waste FRP; Recycling; Superheated steam

Brief CV of Reporter:

Dr. Jian Shi is currently an Assistant Professor at the Department of Mechanical Engineering, Akita Prefectural University, Yurihonjo, Akita, Japan. He received his PhD degree in Engineering from Shinshu University in Ueda, Nagano, Japan. His research interests include advanced fiber reinforced polymer composites and functional nanomaterials for composites, biomaterials, and energy. He has successfully completed 2 major R&D research projects on fiber reinforced polymer composites funded by Japan Society for the Promotion of Science.

3D Printing of High-performance Continuous Carbon Fiber Reinforced Thermoplastics

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Abstract: A 3D printing technique for a continuous carbon fiber reinforced thermoplastic (CFRTP) was studied to improve the mechanical properties of the 3D-printed product. A hot-compaction roller was equipped with a fused filament fabrication (FFF)-based 3D printer to press the filament against the printer bed immediately after the printing to reduce voids and improve adhesion between the filaments. The effect of hot compaction during the 3D printing process on the mechanical properties of the printed specimen was examined by means of tensile and bending tests. The experimental results showed that the hot compaction during 3D printing improved the mechanical properties of the printed parts. A relatively flat fracture surface was observed for the 3D-printed specimen with hot-compaction, while an uneven fracture surface was observed for that without hot-compaction, which could be caused by the differences in void content and their distribution. Voids in the specimen were visualized using X-ray computed tomography. The void fractions of the 3D-printed specimen were reduced from 10% to 3%, indicating that the voids were discharged by hot compaction during printing. However, dispersed small voids were still observed evenly in the 3DCP specimen. The 3D-printed specimens exhibited almost the same bending properties as the hot-pressed 3D-printed specimen without hot compaction. It was shown that hot compaction had the same effect as hot pressing as a post-process.

Keywords: Polymer-matrix composites; Carbon fiber; 3D printing; Mechanical properties

Brief CV of Reporter:

Associate Professor Masahito UEDA received his Ph.D. in Mechanical Engineering in 2006 from Tokyo Institute of Technology (Japan). Since then, he has been working as a Research Associate (2006 - 2009), Assistant Professor (2009-2016), and Associate Professor (2016-present) in the department of Mechanical Engineering, College of Science and Technology, Nihon University (Japan). His current research activities include micro-mechanics, joining, and 3D printing of polymer matrix composites. He is the chair of Composites 2.0 (3D-printed composites) society in the Japan Society for Composite Materials (JSCM) and the manager of Processing of Polymer-based Composites group in Materials and Processing Division, the Japan Society of Mechanical Engineers (JSME). He has received the best paper awards from The Japan Reinforced Plastics Society (JRPS) in 2011 and from JSCM in 2016, 2019, and 2020. He was an Editor-in-Chief of the journal of the Japan Society for Composite materials (2019-2020). He is an editorial board of Advanced Composite Materials.

Evaluation of Very High Cycle Fatigue Property of CFRP Laminates by Using Ultrasonic Fatigue Testing Technique

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Abstract: Carbon fiber reinforced plastics (CFRP) have been applied to large-scale structure subjected to cyclic loading such as aircrafts and wind turbines. The fatigue behavior in the very high cycle fatigue of CFRP laminates is little known so far. Thus, accelerated fatigue testing methods should be developed in order to conduct fatigue tests up to the very high cycle region within practical period. In this study, an ultrasonic fatigue testing technique was used to conduct accelerated fatigue testing at 20 kHz. A dumbbell-shaped specimen shape was designed to provide higher applied stress at the necked portion of the specimen so that the specimen fails due to fatigue loading at 20kHz. Then, fatigue testing of quasi-isotropic CFRP laminates were conducted up to 10^9 cycles by using an ultrasonic axial fatigue testing machine with R=-1. The results revealed that quasi-isotropic CFRP laminates failed in the very high cycle region.

Keyword: Very high cycle fatigue; Ultrasonic fatigue testing technique; CFRP laminate

Brief CV of Reporter:

Prof. Yoshinobu Shimamura received his PhD degree in Mechanical Engineering from Tokyo Institute of Technology, Tokyo, Japan in 2000. He is currently a Professor in Shizuoka University. Prof. Shimamura is a fellow of Japan Society for Mechanical Engineers, a manager in Solid Mechanics and Materials Engineering Category of bulletins of Japan Society for Mechanical Engineers, a director of Far East and Oceanic Fracture Society, and a chairperson of the committee on fracture mechanics of the Society of Materials Science, Japan.

A multi-functional graphene/Calotropis gigantea yarn

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Abstract

Graphene-functionalized fibers have attracted substantial attention due to their potential applications in flexible wearable electronic devices. In this work, we developed a graphene-coated Calotropis gigantea yarn by pad dyeing with graphene oxide and reduction process, which endows it with high conductivity and outstanding conducting stability. The coated Calotropis gigantea yarns show high hydrophilicity and better breaking strength. By optimizing the pad dyeing process, the modified Calotropis gigantea yarns display high electrical conductivity of 7 S/m. Range value of the additive concentration of GO solution is 3.665, indicate that electrical conductivity of graphene-coated yarns exhibits stronger dependence on the additive concentration of GO solution. The combination between hydrogen bond of the fiber and the oxygen bond of graphene during dyeing process renders the functionalized yarns stable conductivity to washing and bending. Based on the simple fabrication process, and fascinating performance, the graphene-coated yarns show great potential in flexible wearable electronic devices.

Keywords: Graphene; Calotropis gigantea yarns; Conductive fibers; Scale production; Functionalization

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3D Woven Composites: A Promising Platform for Advanced Multifunctional Structures

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Abstract: The composite structures with lightweight, excellent mechanical and multifunctional properties are crucial to their applications in the fields of industrial, civil as well as aerospace engineering. Traditional laminate composites which are mainly made of fiber or fabric, are prone to lamination failure of low-speed impact or shear to load. Three-dimensional (3D) woven fabric reinforced composites, due to the exist of vertical binding yarn, exhibit extraordinary structural integrity and delamination resistance. Furthermore, the multi-layer integrated structure of 3D woven fabric provides a proper environment for the embedded functional fibers. In this speech, mechanical, thermal as well as dielectric properties of the 3D woven composites will be introduced. Moreover, some multifunctional structures based on 3D woven composites, such as 3D textile antenna, 3D woven sensing and E-heating composites will be introduced.

Keyword : 3D woven fabric; 3D Composites; Mechanical properties; Multifunctional properties

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蚕丝的功能化与丝素蛋白基新材料

王宗乾

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报告提纲:

- 1. 蚕丝文化
- 2. 蚕丝染色新技术
- 3. 蚕丝耐光稳定性能的提升
- 4. 丝素蛋白溶液的制备与调控
- 5. 丝素蛋白基气凝胶新材料

报告人简介:

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Bacterial Cellulose/Chitosan Composite Based Aerogels for Piezoresistive Sensors and Multifunctional Adsorbents

Dawei Li*

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Abstract: Flexible, compressible and conductive aerogels were fabricated by incorporating polyaniline (PANI) into bacterial cellulose/chitosan (BC/CH) composites through facile freeze-drying technique. The PANI/BC/CH aerogel fabricated with the BC:CH weight ratio of 1:1 displayed the highest resistance response and showed extremely high sensitivity (1.41 kPa⁻¹), low pressure detection (32 Pa), wide range of pressure deformation and extraordinary stability as a piezoresistive sensor, which could detect human motions, ranging from joint movement to speech recognitions. In addition, a novel adsorbent based on zeolitic imidazolate framework-67 (ZIF-67, a sort of metal-organic framework) modified BC/CH composite aerogel was prepared through a facile method combining physical mixture, in situ synthesis, and lyophilization. The loading rate of ZIF-67 was as high as 46.1% and the BET specific surface area of ZIF-67/BC/CH aerogel reached to 268.7 m²g⁻¹, which was much larger than that of BC/CH aerogel (8.4 m² g⁻¹). The as-prepared ZIF-67/BC/CH aerogel was employed to remove heavy metal ions and organic dye in aqueous solution. The adsorption capacities of the composite aerogel for Cu^{2+} and Cr^{6+} were 200.6 mg g⁻¹ and 152.1 mg g⁻¹, respectively. Moreover, the adsorption mechanism was investigated by X-ray photoelectron spectroscopy (XPS). Besides, the aerogel also showed almost 100% of removal rate toward active red X-3B through one time of adsorption. Consequently, the ZIF-67/BC/CH aerogel, as a novel and high efficient adsorbent, has a good application potential for wastewater treatment.

Keyword: Bacterial cellulose; Composite aerogel; Metal-organic framework; Piezoresistive sensor; Adsorbent

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Design of Three Dimensional Hollow-Structured Fabric Composites and Their Compression Property

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Abstract: In this study, a kind of three-dimensional (3D) hollow-structured woven fabrics, such as circle-structured and honeycomb-structured fabrics, were designed, fabricated and then composited with polyurethane elastomer. After that, the compression property of these composites were discussed. The in-plane compression-recovery curve showed that similar to conventional fabrics, hysteresis effect during the compression and the recovery process can also be found. Moreover, the effects of the cell size, fabric layers, and yarn fineness on the compression property were discussed, using the stress value when compressed to 65% of its initial thickness, energy absorption, and specific energy absorptions evaluation parameters. Results showed that the cell size had an important effect on the compression property of the composites. From this study, it can be concluded that the cell size, weft yarn fineness, and fabric layer had an influence on the compression property of composite. For 3D hollow-structured fabric design, the above parameters should be considered to satisfy the need for practical use.

Keyword: 3D hollow-structured woven fabric; composite; compression property; cell size

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Her research interests include three-dimensional fabrics, functional and smart textiles. She has been responsible for several research programs, including Japan Society for the Promotion of Science (JSPS) Kakenhi for early-Career Scientists, Takeuchi grant-in-aid, et al.

Preparation of Polystyrene Nanofiber-Supported Metal-organic Fra mework with Formaldehyde Adsorption Properties

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Abstract: Air quality is particularly important to public health. Therefore, effective purification and filtration of indoor and outdoor air has become an urgent need. Metal-organic frameworks (MOFs) have been used in the field of gas adsorption because of their superior specific surface area and porosity. However, MOFs are generally presented in powder form, which is not conducive to practical application. In this study, to expand the practical application of MOFs, polystyrene (PS) was used as raw material to prepare PS nanofiber membrane as the matrix material through electrostatic spinning. Then, Co²⁺ ions were dispersed onto PS and coordinated with 2-methylimidazole ligand in an immersion solution, such that the MOF material grew on the nanofiber in situ, yielding the ZIF-67@PS composite membrane. The results of this study showed that the formaldehyde adsorption and filtration properties of the ZIF-67@PS nanofiber membrane were significantly better than those of pure PS nanofiber membrane.

Keywords: Metal Organic Framework; Electrospinning; Filtration Performance; Formaldehyde Adsorption

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Effect of nanofiller on the mechanical property and shape memory pr operty of the shape memory epoxy

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Abstract: The purpose of this research is to study the effect of nanofiller (such as, CNT, nanosilica, graphene, MXene) on the mechanical property and shape memory property of the shape memory epoxy. The results showed that a small amount of nanofiller can significanly improve the mechanical property and shape memory property of the shape memory epoxy. However, at high content, the nanofiller is difficult to disperse, and the enhancement of the nanofiller on the mechanical property and shape memory property of the shape memory epoxy is no longer significant. The relate works were published on Composites Science and Techlogy, Composite Part A, which will give reference for the study of nanofiller reinforment shape memory polymer composites.

Keyword: Polymer-matrix composites; Shape memory epoxy; Nanofiller

Brief CV of Reporter:

Dr. Yubing Dong received his PhD degree in Biofunction and Fiber Engineering from Shinshu University, Nagano, Japan, in 2015. He is currently an associate Professor in the Materials Science and Technology at Zhejiang Sci-Tech University. He research foucse on the shape memory polymers development and application, and published more than 40 journal papers and more than 7 patents. He has been responsible for more than 8 research programs, including National Key R&D Program of China, and National Natural Science Fund of China, etc.

Deformation Mechanism of Nano Layered Solid

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Abstract: Graphite consists of carbon atoms arranged in layers of hexagonal lattice. In this research, we aim to obtain the fundamental knowledge about controlling the out-of-plane deformation of graphite with lattice defects. We discuss the simulation result of graphite with arranged lattice defects under compression force using molecular dynamics method. The results of simulation show that out-of-plane deformation like delamination and kink deformation occur. The positions of out-of-plane deformation correspond to the location of dislocations. The out-of-plane deformation is not only affected by the positions of dislocations but misorientation angle due to dislocation array. Compressive stress-compressive strain curve of the simulation shows that maximum compressive stress becomes relatively higher as increasing the number of dislocations. We investigate the mean curvature of each layer of graphite to discuss the amplitude of out-of-plane deformation. We use dip isogon method which is often used to study the folding mechanism of strata in geology to classify the deformation of adjacent layers. From the obtained results, there is possibility of controlling compressive deformation of graphite by arranging dislocations.

Keyword: graphite; lattice defect; kink deformation; mean curvature.

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